



INTERLOCK OPERATION:  
 ALL DOORS ARE NORMALLY AVAILABLE FOR USE ON ANY FLOOR. WHEN A DOOR IS OPENED ON A FLOOR, THE ELECTRIC INTERLOCK SYSTEM IS DESIGNED TO LOCK OUT ALL OF THE REMAINING CHUTE INTAKE DOORS. THE LOCKED CONDITION IS SIGNIFIED BY A RED INDICATOR LIGHT LOCATED ABOVE EACH OF THE LOCKED DOORS. A POWER SUPPLY CONTROL BOX LOCATED IN THE CHUTE DISCHARGE ROOM IS EQUIPPED WITH A MANUAL CUT-OFF SWITCH THAT ALLOWS THE ABILITY TO LOCK OUT ALL OF THE DOORS IN THE SYSTEM WHEN SERVICING THE EQUIPMENT.



105 INDUSTRIAL DRIVE  
 MINOOKA, IL 60447  
 PHONE: 815-723-7632

15x18 BOTTOM HINGED	NOT TO SCALE	DR. BY: NM
LOW VOLTAGE	1/26/2012	CHECKED BY: NM
ELECTRIC INTERLOCK DOOR		
	NO#	1 OF 1